

For product reference prefix : HHS

Intastop Ltd can take no responsibility for incorrect operation of Hinges that are not fitted as per directed in these instructions

1. Open hinge leafs and position frame leaf against frame jamb. Align inside angle of frame leaf to ensure alignment of inside face of door leaf along edge. Allow 3mm maximum gap between head of the frame and top of the hinge for door clearance
2. If existing gaps are not sufficient to take the frame leaf of the hinge, plane the lipping on the hanging stile as necessary
3. Mark and drill for 12nr. 1 ½" x 10 csk Phillips head screws. Drill 3mm-3.5mm pilot hole and attach to frame
4. Position door in opening, fix shims to adjust for proper clearance
5. Drill 3mm-3.5mm pilot holes through any 4 of the holes in the door leaf portion of the hinge. Fix using No.10 raised head screws
6. Remove shims and open door, check for proper swing and clearance. Adjust if required
7. Close door, mark centres of remaining holes, drill 3mm-3.5mm pilot holes and attach to door
8. To complete installation apply double sided tape to top and bottom of the door leaf portion of the hinge to fit under snap cover. Remove protective film from tape and snap the cover on using a rubber mallet. Adjust so top of cap is flush with top of hinge leaf.

FIXING INSTRUCTION

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