

For product reference prefix : HFM

Intastop Ltd can take no responsibility for incorrect operation of Hinges that are not fitted as per directed in these instructions

1. Position the door leaf of the hinge on the door. Ensure the door leaf alignment is seated along the full length of the door edge and the top edge of the door leaf is flush with the top edge of the door
2. If existing gaps are not sufficient to take the frame leaf of the hinge, plane the lipping on the hanging stile as necessary
3. Mark and drill for 12nr. 1 ½" x 10 csk Phillips head screws. Drill 3mm-3.5mm pilot hole **but do not install**
4. With the hinge leaves open position the hinge against frame jamb. Ensure the leaf alignment flange is tight against the face of the frame. Allow 3mm maximum gap between head of the frame & top of the hinge for door clearance. Mark and drill the top two holes for 10csk Phillips head screws, drill 3mm-3.5mm pilot hole **but do not install**
5. Screw the door leaf portion of the hinge to the door
6. Position door at 90 to the frame and install the top two screws in the frame leaf
7. Close door and check for proper swing & clearance. Adjust if required
8. Mark and drill remaining holes, drill 3mm-3.5mm pilot holes for 10csk Phillips head screws and attach to frame

FIXING INSTRUCTION